

CAD/CAM

- Gerber + aperture list for all kinds of layers
- Gerber RS274X for all kinds of layers
- DPF for all kinds of layers
- ODB++ for all kinds of layers
- HPGL / DXF / DWG for mechanical drawings
- Excellon for all drill and rout files
- Sieb & Meyer for all drill and rout files
- Mentor neutral file for netlist comparison
- IPC356 file for netlist comparison

Dimensions/Thickness/Layer count

- Max. board size 673 mm x 495 mm (26,5"x19,5")*
 - 2 Layer flex circuits up to 12000mm (480")
 - Max. layer count flex 12 layer
- *for special dimensions contact Finline

Materials

- Fr-4 (stiffner material)
- Flex polyimide (Rogers®, Dupont®, Espanex®, Panasonic®, Tayflex®)
- Flex Polyester

PCB types

- Single sided
- Double sided
- Multi layer
- Application stiffner

Via constructions

- Through hole via
- Laser drilled via

Solder mask

- Flexible soldermask
- Coverlayer
- Photo Imageable Coverlayer

Tolerances

Profile tolerance	+/-	100µm	4mil
Hole tolerance	+/-	50µm	2mil
Positional tolerance	+/-	25µm	1mil
Lamination tolerance	+/-	200µm	8mil
Scoring tolerance (Min. distance of copper to the middle of the scoring line 700µm (27.5mil))	+/-	100µm	4mil
Track width tolerance	+/-	10µm	0.4mil
Solder mask positional tolerance	+/-	75µm	3mil

Silk screen

Legend colour options: White, Black, Yellow, Red

- Min. line width 100µm (4mil)
- Min. text height 500µm (20mil)

Solderable finishes

- Immersion Ni/Au (Enig)
- Immersion Ni/Pd/Au (universal finish)
- Immersion Sn
- Immersion Ag
- Entek (OSP)
- ASIG
- Palladium
- Electrolytic NiAu (min. track/gap 100µm)
- Electrolytic silver over copper
- Au (soft gold, bondable)
- Gold edge connector

Controlled impedance

- Surface microstrip
 - Embedded microstrip
 - Coated microstrip
 - Edge-coupled surface microstrip
 - Edge-coupled embedded microstrip
 - Edge-coupled coated microstrip
 - Symmetrical stripline
 - Offset stripline
 - Edge-coupled Symmetrical stripline
 - Edge-coupled offset stripline
 - Broadside-coupled stripline
- Impedance tolerance 10% , 5%

Electrical test

- Flying probe
 - Dedicated (bed of needles) fixture test
- High voltage test optional

Base material thicknesses

25µm*	1mil*	100µm	4mil
50µm*	2mil*	125µm	5mil
75µm	3mil	150µm	6mil

Special base material thicknesses optional

* Most common used thickness

Cover layer material thicknesses

25µm	1mil
50µm*	2mil*
75µm	3mil

Special cover material thicknesses optional

* Most common used thickness

Copper foil thicknesses

18µm	0.50z
35µm	1.0z
70µm	2.0z
105µm	3.0z

Special constructions optional

PCB Features/Design rules

	Standard		HDI		VHDI	
	µm	mil	µm	mil	µm	mil
Track	100	4	75	3	20	0.8
Gap	100	4	75	3	20	0.8
Min. Drilled hole	250	10	75 /125	3/5	50	2
Aspect ratio	12:1	12:1	12:1	12:1	16:1	16:1
Min. Pad Through hole	500	20	450	18	350	14
Min. Micro via pad	250	10	250	10	225	9
Min. Annular ring	150	6	100	4	75	3
Track to PTH	200	8	150	6	110	4.3
Track to NPTH	225	9	225	9	150	6
Min. Dielectric separation	50	2	50	2	50	2

Approvals

- MIL-P-55110
- UL-94V0
- QS9000
- AS9100
- MIL-P-50884
- ISO TS16949
- AEC-Q100

Manufacturing according

- IPC-A600 Class 2
- IPC-A600 Class 3

Testing According

- IPC-TM-650

Special products

Fineline always strives to provide its clients with the products and technologies which they require and, should these not already exist, will develop them itself or in cooperation with others. Contact Fineline for further information.

Spec FL-Rev1.0-170418